

Part Number	01808887	Name	Body, Mill, Junk, Flat Bottom, 3.78 OD, 2-3/8 REG Pin, 32 LG
Primary Legacy Number	1808887	Version	B.6
Secondary Legacy Number		Is Prime	Not Set
Type	Component	Source	Make
Submitter	Ramirez, Joseph A (Dubai) 2013-09-24 05:28:46		
Checker		Promoter	Bhadran, Santosh 2013-09-25 05:30:50
Described By	Document Number		Version
	C000617608 (Drawing)		B.3
	C000617602 (Model)		B.4
ECN That Caused This Version	210241 (Add Material Spec (01808887))		
Classification	Weatherford/Fishing/Mills/Junk		
Attribute	Value	Attribute	Value
CIRCULATION PORT SIZE	0.41 in	CIRCULATION PORTS	3
COATING SPECIFICATION	WC101	COATING SPECIFICATION SUPPLEMENTS	S0 (none)
CONNECTION UP NAME	REG	CONNECTION UP SIZE	2.375 in
CONNECTION UP SIZE FRACTIONAL	2-3/8	CONNECTION UP TYPE	pin
FISHING NECK DIAMETER	3.13 in	GENERIC DESCRIPTION	Default
TYPE	Flat bottom	WELD 2 SPECIFICATION	none
WELD SPECIFICATION	none		

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Line Number	Number	Name	Quantity	UOM	Reference Designator
2	00102298	Protector, thread 2-3/8 REG pin plastic	1.0	each	



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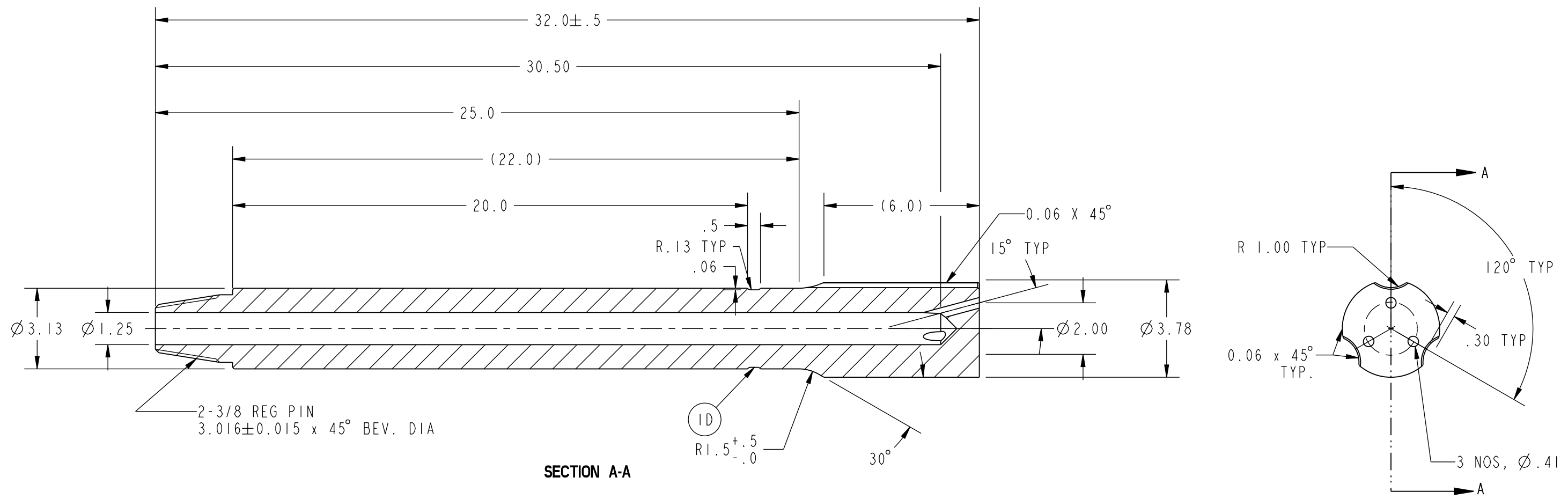
PDM SYSTEM INFORMATION FOR PART 01808887
Body, Mill, Junk, Flat Bottom, 3.78 OD, 2-3/8 REG Pin, 32
LG

REV	ECN NUMBER	REV BY/DATE	CHK'D BY/DATE
B	210241	JRR/24Sep13	KI/24/Sep13

B

A

B



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UNLESS OTHERWISE SPECIFIED				ALL DIMENSIONS IN INCHES				THIRD ANGLE PROJECTION				TITLE											
MACHINED SURFACES 250 RMS BREAK ALL EDGES .015 X 45° OR .015 R FILLET RADII .03 \ .06 ALL DIAMETERS CONCENTRIC WITHIN .030 T.I.R. ALL THREAD ENTRY AND EXIT ANGLES TO BE 25° - 45° OFF OF THREAD AXIS				THREAD SURFACE FINISH 125/				DRAWN BY				CMT				09Mar11							
				MATERIAL WS-415, S9				CHECKED BY				MMH				10Mar11							
				YIELD STRENGTH				APPROVED BY				SB				10Mar11							
TOLERANCES				WEIGHT				61				SCALE				0.250"=1.000"				B			
.X ±.1				HEAT TREAT																			
.XX ±.03				COATING/PLATING				PHOSPHATE & PAINT															
.XXX ±.005																							
FRACTIONS ±1/16																							
X* ±5°																							